

**Petform (Thailand) Limited**

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**Sales Specifications**

Product: HDPE Closure Single Piece 30/25 water closures

30/25 Twist off closures, 3 start thread

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Sl. No	Parameters	Unit	Specifications	Test Equipmet
1	Height	mm	17.50 + 0.15 / -0.20	Go-Nogo gauges
2	Outside Diameter	mm	32.50 + 0.15 / -0.30	Go-Nogo gauges
3	Inner Diameter	mm	28.80 + 0.20 / -0.10	Go-Nogo gauges
4	Inner Diameter of Pilfer band	mm	28.80 + 0.10 / -0.30	Go-Nogo gauges
5	Outside diameter of seal	mm	25.50 + 0.10 / -0.20	Go-Nogo gauges
6	Cap weight	gram	2.10 ± 0.10	Weighing balance

**Other details:**

Suitable for 30 mm, 30/25 mm neck finish bottles for still water

No. of Knurls : 90

Tamper evidence : Suitable for one way bottles

Recommended application troque : 14 - 16 inch lbs.

Removal Torque : 6 - 12 inch lbs.

**Remarks** : Recommended application torque and removal torque values as a guideline only.