

## Sales Specifications

Product : Diagram 30 mm. : HDPE PLASTIC CLOSURE SINGLE PIECE ( 30/25 Twist off closure , 3 start thread )

SI. No.	Parameters	Unit	Specifications	Test Equipment
1	Height	mm	17.50+/-0.30	Go-No-Go Gauge
2	Outside Diameter	mm	32.60+/-0.20	Go-No-Go Gauge
3	Inner Diameter	mm	28.80+/-0.15	Go-No-Go Gauge
4	Inner Diameter of Pilfer Band	mm	28.70+/-0.15	Go-No-Go Gauge
5	Outside Diameter of seal	mm	25.50+/-0.15	Go-No-Go Gauge
6	Cap Weight	g.	2.05+/-0.15	Weighing Balance

## Other Details :

Suitable for		: 30/25 mm. neck finished bottle for still water		
No of Knurls		: 90		
Tamper Evidence	9	: Suitable for one way bottle		
Recommended Application Torque : 14 – 16 Inch Ibs.				
Removal Torque		: 6 –12 Inch Ibs.		

**Remark :** Recommended the application torque and removal torque as a guideline only.