

**INDORAMA POLYESTER INDUSTRIES PCL
NAKHON PATHOM**

QUALITY ASSURANCE

Typical Specifications-Chips

Product Classification: Chips
 Product Code: **RAMAPET MRG80**
 Lustre: Bright
 Brand: **RAMAPET**
 Lot No.: **RMRG8005**
 Date of Issue: 01.01.2018 ((Revision 01))

Specification	Unit	Spec
IV (Phenol:DCB 60:40 w/w at 25 C, 0.5% conc)	dl/g	0.600 ± 0.015
Free Acid (-COOH)	meq/kg	≤ 35.0
DEG (GC-Methanolysis)	%	1.50 ± 0.20
Melting Point (DSC)	°C	253.0 ± 2.0
Colour values by Minolta CR-410		
CIE L* a* b* Amorphous Chips.		
L*		Min. 58.0
b*		Max. 3.0
Chips/gm (Balance)	Nos.	40 ± 5
Ash (w/w) 850 °C	%	0.800 ± 0.030
Remarks: Minolta CR 400, Color Specs. L* Min 49.0, b* Max. 2.5. ANTI BLOCK SILICA MASTER BATCH.		

QAC-F-13

Quality Assurance

Warranty

Indorama warrants that its products will comply with their specification. No other warranty, either expressed or implied regarding the suitability of the product for any particular purpose is made. The buyers are expected to make their own determination about the safety, health, environmental protection and suitability of use for their intended purpose. No warranty is made of the merchantability of fitness of any product and nothing here in waives any of the seller's condition of sale.

