

**INDORAMA POLYESTER INDUSTRIES PCL
NAKHONPATHOM**

QUALITY ASSURANCE

Typical Specifications-Chips

Product Classification: Chips
 Product Code: **XFLAMEC6SD4A**
 Lustre: Semi Dull
 Brand: **X-FLAME**
 Lot No.: **XC6SD4A05**
 Date of Issue: 18.05.2013

Specification	Unit	Spec
IV (Phenol:DCB 60:40 w/w at 25 C, 0.5% conc)	dl/g	0.640 ± 0.010
Free Acid (-COOH)	meq/kg	≤ 45.0
DEG (GC-Methanolysis)	%	3.10 ± 0.20
Melting Point (DSC)	°C	234.0 ± 2.0
Colour values CIE L* a* b* Amorphous Chips.		
L*		Min. 65.0
b*		0.0 ± 1.5
Chips/gm (Balance)	Nos.	35 ± 5
Ash (w/w) 850 C	%	-
Remarks: 'P' content 6000 ± 300 ppm. TiO2 0.3% w/w.		

QAC-S-01/01

Quality Assurance

Warranty

Indorama warrants that its products will comply with their specification. No other warranty, either expressed or implied regarding the suitability of the product for any particular purpose is made. The buyers are expected to make their own determination about the safety, health, environmental protection and suitability of use for their intended purpose. No warranty is made of the merchantability of fitness of any product and nothing here in waives any of the seller's condition of sale.

